3.5 AND 4.0 INCH BORE STABILIZER LEG CHECK VALVE REDESIGN

ORIGINAL DESIGN 300520

![Diagram of original design]

- RELEASE ALL HYDRAULIC PRESSURE BEFORE SERVICING CHECK VALVES (CYCLE DIRECTIONAL VALVE)
- VALVE CARTRIDGE CAN BE PARTIALLY UNSCREWED TO RELIEVE PRESSURE BEFORE FULLY EXTRACTING CARTRIDGE – REMOVE SLOWLY
- BLOCK EQUIPMENT/TRAILER SO NO WEIGHT IS BEING SUPPORTED BY THE HYDRAULIC LEG
- DISCONNECT HYDRAULIC LINES
- REMOVE LEG IF REQUIRED
- IF REPLACING CHECK VALVE, ALSO REPLACE ROD SEALS (INCLUDED IN 1010001968 KIT)

NEW DESIGN 1010001935

![Diagram of new design]

ORIGINAL VALVE REPAIR KIT: 300085

RETROFIT KIT: 1010001968
VALVE SERVICE KIT: 1010001969 (REBUILD)
ORIFICE KIT: 1010002068 (INCLUDED IN 1010001968 KIT)

NOTE:
1. IF DATE CODE ON BOTTOM OF VALVE IS PREVIOUS TO 3-19-10 THEN USE ORIFICE KIT 1010002013
2. INSTALL ORIFICE ONLY IF REQUIRED TO CONTROL DECENT SPEED OR ELIMINATE VALVE CHATTER IN APPLICATIONS WITH LOW FLOW PUMPS OR NO DOWNSTREAM FLOW CONTROLS